

Date: Monday, 2/11/2008 2:11:55 PM
 User: Kim Johnston

Process Sheet

| | | | | | | | |
|-----------------------|---------------------------------------|----------|-------------------|------------------|------------------|------|------------|
| Customer | : CU-DAR001 Dart Helicopters Services | | | Drawing Name | : CABLE ASSEMBLY | | |
| Job Number | : 37327 | | | Part Number | : D21623R078 | | |
| Estimate Number | : 10185 | | | Drawing Number | : D2162 REV. C | | |
| P.O. Number | : | | | Project Number | : N/A | | |
| This Issue | : 2/11/2008 | S.O. No. | : | Drawing Revision | : C | | |
| Prsht Rev. | : NC | | | Material | : | | |
| First Issue | : / / | Type | : PURCHASED PARTS | Due Date | : 2/20/2008 | Qty: | 5 Um: Each |
| Previous Run | : 30378 | | | | | | |
| Written By | : | | | | | | |
| Checked & Approved By | : 2/08/02/11 | | | | | | |
| Comment | Est: A | 05.03.08 | New issue | KJ/JLM | | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 5678

C08/02/12 (5)

For D2162-3R-078 Cable which includes the following parts:

| | | |
|-----|-------------|-------------|
| Qty | Part Number | Description |
| 1 | 83V32-3-078 | Cable |
| 1 | 165-172-308 | Handle |
| 1 | B27081AZKT | Clevis |

Possible Supplier: Danco

Material release note is required

| | | |
|-----|-------------|-------|
| 2.0 | D21623R078P | CABLE |
|-----|-------------|-------|



| | |
|------------------------------------|------------------------|
| Comment: Qty.: 1.0000 each(s)/Unit | Total : 5.0000 each(s) |
| CABLE ASSEMBLY | |

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---------|------|--|-----------------------------|---------------------------------------|-----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 0803-12 | 4.0 | Travel on cable is 2.2'' instead of 3'' | J 0803-12 | cables are scrap. - see NCR 08-056 | N/A 10006-01 | J 0803-12 | J 0803-12 | J 0803-12 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 37327

Part Number: D21623R078

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 88-06-10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

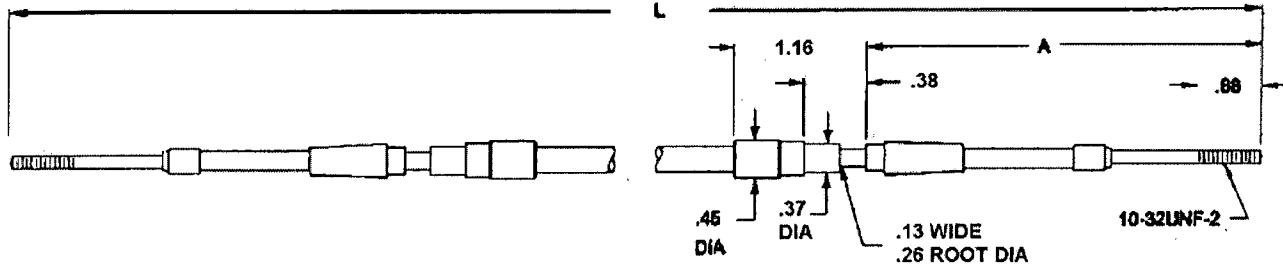
NOTE: Date & initial all entries

DART

| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN BW | DRAWN BY <i>RF</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>TH</i> | APPROVED <i>TH</i> | DRAWING NO. D2162 | REV. C SHEET 1 OF 1 |
| DATE 05.06.03 | | TITLE CONTROL CABLE | SCALE NTS |
| B | 95.02.25 | REDRAWN | |
| C | 05.06.03 | SPEC 83V32 WAS 83V02 | |

RELEASED

05.06.13



| EXTENDED DIMENSIONS TRAVEL "A" | |
|-----------------------------------|-------|
| 1" | 4.25" |
| 2" | 6.25" |
| 3" | 8.25" |

2.2

| | Utility and Low-Friction VLD |
|---------------|---------------------------------|
| THREAD SIZES | 1/4 - 28 UNF |
| 1" Round | 165-172-308 |
| 2.4" T-Handle | 165-172-014 |
| 2" Mushroom | 165-103-001 |
| 2" PTO | 165-183-001 |

PART NUMBER: D2162-TH-L
 T: CABLE TRAVEL (INCHES)
 H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
 NOTE: IF NOT SPECIFIED USE "T" HANDLE
 L: CABLE LENGTH (THREE DIGITS)
 eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
 eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)

CABLE: p/n 83V32-T-L

HANDLE : "T" 165-172-014, "R" 165-172-308, "M" 165-103-001

CLEVIS: 175-601-202

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. *37327*

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EQUIPMENT INC.

ITEM#7152086

1064

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Date: 02/12/08

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1270 ABERDEEN STREET
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HAWKESBURY, ON K0A 1

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44-14000-7684382

REF ID: A6100

CLINTON COUNTY CHAMBER OF COMMERCE
1100 N. 7TH STREET, CLINTON, IA 50125

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4.1. certain subjects approach the problem of the
no. of stars in certain galaxies. A difficult problem is

2807-276-6335



ANSWER

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"THE TRUCK EQUIPMENT SPECIALISTS"
9475 192ND Street Surrey, BC V4N 3R7
BUS: (604) 888-0513 FAX: (604) 888-1036
EMAIL: info@dancoequipment.com



Certificate of Conformity

For: Dart Aerospace

This is to certify that the cable(s) listed on
Invoice # 7152086, conforms to Cablecraft
manufacturing specifications as produced by
Danco Equipment Inc. under license from Tuthill
Corp. (Cablecraft).

Customer Signature

"The Truck Equipment Specialists"

If this fax does not come through clearly, please contact DANCO EQUIPMENT at
the above number and we will resend the required pages.